

张家港市太平洋泵业制造有限公司

Zhangjiagang Pacific Pump Manufacturing Co.,Ltd.

联轴器调整作业指导书

Operation instruction for coupling adjustment

产品图号 Product drawing No	DL6/12-8x10-DN40-0001	零件图号 Part drawing No	DL6/12-8x10-DN40-0201-J		
产品名称 Product name	立式多级离心泵 Vertical multistage centrifugal pump	零件名称 Part name	联轴器 coupling	共 1 页 第 1 页	

工序号 Step number	工序名称 Step name	工序内容 Step content	注意 note	工具 Tools
1		断开电源 switch off the power	<p>注意: Note:</p> <p>1. 安装联轴器时, 微紧螺栓, 用撬棒使联轴器上下移动, 保持联轴器在中间位置, 锁紧螺栓。 When installing the coupling micro tightening bolts ,use a crowbar to move the coupling up and down keep the coupling in the middle position locking bolts.</p> <p>2. 确保轴有1-2mm自由轴向位移间隙 ensure the shaft have 1-2mm free axial displacement clearance</p>	万用表 Volt/Ohm meter
2		<p>稍微松开联轴器螺栓,使轴能上下移动.用撬棒将联轴器抬至最高,然后往下移动1-2mm,紧固联轴器螺栓。确保联轴器夹块间隙上下一致,转动灵活,无卡涩。 Loosen the coupling bolts slightly to make the shaft move up and down. Lift the coupling to the highest position with a crowbar, and then move down by 1-2mm to tighten the coupling bolts. Ensure that the clearance of coupling clamp block is consistent up and down, and the coupling can rotate flexibly without jamming.</p>		<p>十字形螺丝起 Cross head driver</p> <p>内六角扳手 Hexagon wrench</p>
3		<p>启动前,先排气,将泵内注满水。 Before start-up, exhaust first, fill the pump with water.</p>		<p>活络扳手 Adjustable spanner</p> <p>多功能撬棒 Multifunctional crowbar</p>

描 图 Tracing
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